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Foreman Rubicon

SERVICE REPAIR MANUAL



SECTION 2 - ENGINE

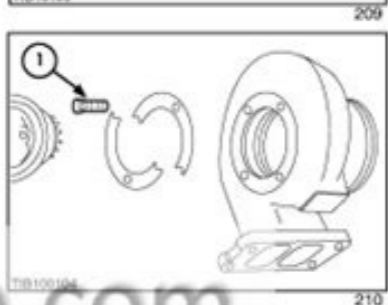
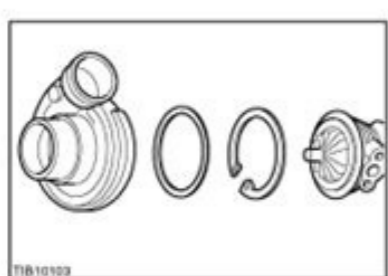
9. Tap the inner circumference or lug ends of the ring with an appropriately sized drift to ensure proper seating.

NOTE: When installing a new CHRA or turbine housing, transfer scribed alignment marks from the old to the new parts.

10. Position the turbine housing discharge side down, on a flat, level surface. Place the CHRA turbine wheel end into the housing, use care to avoid damaging the wheel houses. Check visually for proper alignment.

11. Carefully rotate the CHRA in the turbine housing to line up the scribed marks. Recheck for proper alignment and position the locking plates.

12. Coat the bolts (1) in a suitable anti-seize compound, and tighten to 20-25Nm (15-18 lbf ft).

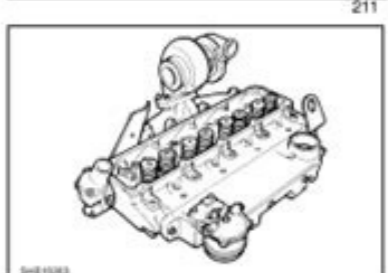
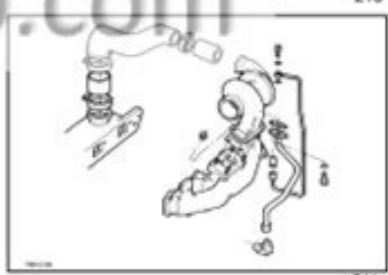


1. Prior to installation fill the turbocharger centre housing with new clean oil, and rotate the main shaft to lubricate the bearings.

2. Installation of the turbocharger follows the removal procedure in reverse. Install a new manifold gasket, and tighten manifold bolts to 41-47Nm (30-35 lbf ft).

3. Replace the washers and re-connect the oil feed tube banjo bolt and torque to 22-30 lbf ft (20-28Nm).

4. The oil feed tube connector to oil filter head assembly if disturbed should be refilled. Apply sealer to connector. See Specifications and torque to 54-61Nm (40-60 lbf ft).





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